



eni Alnus 336 AV

eni ALNUS 336 AV is a special chlorinated product for die-drawing and press-forming operations.

CHARACTERISTICS (TYPICAL FIGURES)

eni ALNUS 336 AV

Viscosity at 40°C	mm ² /s	365
Flash point COC	°C	230
Pour Point	°C	-12
Mass Density at 15°C	kg/l	1,116

PROPERTIES AND PERFORMANCES

- **eni ALNUS 336 AV** is an high viscosity drawing lubricant formulated with chlorinated compounds with controlled chemical reactivity and special adhesive, anti-wear and EP additives which increase its lubricating properties.
- The antioxidant additive prevents the formation of deposits which are troublesome to remove from drawn or formed materials, dies and machines.
- Its special formulation ensures long die and tool life and excellent finish both in drawing and press-forming operations.
- **eni ALNUS 336 AV** doesn't contain active sulphur.

APPLICATIONS

eni ALNUS 336 AV is recommended for all stainless and special-alloy-steel bars, profile sections and tubes drawn at low and medium speed, especially on Schumang die drawing machines.

eni ALNUS 336 AV is suitable for difficult press-forming operations on stainless-steel sheet.

It can be applied by brush, roller or automatic dispensing systems and it can be cleaned with petroleum solvents.